Laboratory Report On The Reduction And Stabilization (Immobilization) Of Pertechnetate To Technetium Dioxide Using Tin(II)apatite

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Date Published June 2012



Prepared for the U.S. Department of Energy Office of River Protection

Contract No. DE-AC27-08RV14800

Approved for Public Release; Further Dissemination Unlimited

EXECUTIVE SUMMARY

This effort is part of the technetium management initiative and provides data for the handling and disposition of technetium. To that end, the objective of this effort was to challenge tin(II)apatite (Sn(II)apatite) against double-shell tank 241-AN-105 simulant spiked with pertechnetate (TcO₄). The Sn(II)apatite used in this effort was synthesized on site using a recipe developed at and provided by Sandia National Laboratories; the synthesis provides a high quality product while requiring minimal laboratory effort.

The Sn(II)apatite reduces pertechnetate from the mobile +7 oxidation state to the non-mobile +4 oxidation state. It also sequesters the technetium and does not allow for re-oxidization to the mobile +7 state under acidic or oxygenated conditions within the tested period of time (6 weeks). Previous work (RPP-RPT-39195, Assessment of Technetium Leachability in Cement-Stabilized Basin 43 Groundwater Brine) indicated that the Sn(II)apatite can achieve an ANSI leachability index in Cast Stone of 12.8.

The technetium distribution coefficient for Sn(II)apatite exhibits a direct correlation with the pH of the contaminated media. Table A shows Sn(II)apatite distribution coefficients as a function of pH. The asterisked numbers indicate that the lower detection limit of the analytical instrument was used to calculate the distribution coefficient as the concentration of technetium left in solution was less than the detection limit.

Table A. Sn(II)apatite Technetium Distribution Coefficients as a Function of pH.

| pН | Initial Concentration of Tc-99 (mg/L) | Distribution Coefficient (K_d) |
|--------------------------------|---------------------------------------|-----------------------------------|
| 0.1 | 15.2 | 18 |
| 1 | 17.1 | 237 |
| 1.3 | 17.1 | 6,059 |
| 2.5 | 17.1 | 1 7 0,900* |
| 8.5 | 17.1 | 170,900* |
| 10.2 | 17.1 | 1 7 0,900* |
| 11.4 | 17.1 | 65,669 |
| 12.5 | 17.1 | 703 |
| 13.3 | 17.1 | 68 |
| 14 | 17.1 | 36 |
| The lower detection limit of t | he instrument (10 ppb) was used | d to calculate the K _d |

The loaded sample (200 mg of Sn(II)apatite loaded with 0.311 mg of Tc-99) was subjected to different molarities of nitric acid to determine if the Sn(II)apatite would release the sequestered technetium. The acid was allowed to contact for 1 minute with gentle shaking ("1st wash"); the aqueous solution was then filtered, and the filtrate was analyzed for Tc-99. Table B shows the results of the nitric acid exposure. Another portion of acid was added, shaken for a minute, and filtered ("2nd wash").

Table B. Nitric Acid Leach Test.

| Nitric Acid Solution | Tc-99 Leached into Filtrate (wt%) | | | | |
|----------------------|-----------------------------------|---------------------------|--|--|--|
| | 1 st Wash | 2 nd Wash | | | |
| 0.01 M | Non Detect | Non Detect | | | |
| 0.05 M | 0.52 | 0.33 | | | |
| 0.1 M | 0.24 | 0.19 | | | |
| 1.0 M | 0.31 | 50.0 (after 72-hour soak) | | | |

The technetium-loaded Sn(II)apatite was also subjected to water leach tests. The loaded sample (0.2 g of Sn(II)apatite was loaded with 0.342 mg of Tc-99) was placed in a 200-mL distilled water column and sparged with air. Samples were taken weekly over a 6-week period, and the dissolved oxygen ranged from 8.4 to 8.7 mg/L (average 8.5 mg/L); all samples recorded less than the detection limit of 0.01 mg/L Tc-99.

The mechanism by which TcO₂ is sequestered and hence protected from re-oxidation appears to be an exchange with phosphate in the apatite lattice, as the phosphorus that appeared in solution after reaction with technetium was essentially the same moles of technetium that were taken up by the Sn(II)apatite (Table 6).

Overall, the reduction of the mobile pertechnetate (+7) to the less mobile technetium dioxide (+4) by Sn(II)apatite and subsequent sequestration of the technetium in the material indicates that Sn(II)apatite is an excellent candidate for long-term immobilization of technetium.

The indications are that the Sn(II)apatite will lend itself to sequestering and inhibiting the reoxidation to the mobile pertechnetate species, thus keeping the radionuclide out of the environment. The Sn(II)apatite would be efficacious in the following scenarios, for example:

- water elution from pertechnetate resins such as SuperLig^{®1} 639
- treatment of pertechnetate containing waste streams from the Effluent Treatment Facility
- treatment of the off gas from the Waste Treatment Plant to capture technetium
- within a groundwater barrier to prevent pertechnetate mobility.

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¹ SuperLig is a registered trademark of IBC Advanced Technologies, Inc., American Fork, Utah.

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List of Terms

Abbreviations

AN-105 tank 241-AN-105

DI de-ionized

EDS energy dispersive spectrometry

ICP/MS inductively coupled plasma/mass spectrometer

K_d distribution coefficient PVDF polyvinylidene difluoride

Ru-99 ruthenium 99

SEM scanning electron microscope

Tc-99 technetium XRD X-ray diffraction

Units

BV bed volume
Bq Becquerel
°C degrees Celcius
CPM counts per minute

d day gram kg kilogram L liter

MeV mega electron volt M moles/liter (mol/L)

microliter μL micrometer μm milligram mg milliliter mLmillimole mmol millirem mrem μSv microSeiverts parts per billion ppb weight percent wt%

1.0 INTRODUCTION

This report documents the laboratory testing and analyses as directed under the test plan, LAB-PLN-11-00010, Evaluation of Technetium Ion Exchange Material against Hanford Double Shell Tank Supernate Simulant with Pertechnetate.

Technetium (Tc-99) is a major fission product from nuclear reactors, and because it has few applications outside of scientific research, most of the technetium will ultimately be disposed of as nuclear waste. The radioactive decay of Tc-99 to ruthenium 99 (Ru-99) produces a low energy β particle (0.1 MeV max). However, due to its fairly long half-life ($t_{1/2} = 2.13E05$ years), Tc-99 is a major source of radiation in low-activity waste (UCRL-JRNL-212334, Current Status of the Thermodynamic Data for Technetium and its Compounds and Aqueous Species).

Technetium forms the soluble oxy anion pertechnetate (TcO₄) under aerobic conditions. This anion, which is very mobile in groundwater, poses a health risk (Radiological and Chemical Fact Sheets to Support Health Risk Analyses for Contaminated Areas, Argonne National Laboratory). Several reports have been published on the mobility of the pertechnetate ion in the environment. For example, Tc-99 has been shown to increase in the western Irish Sea as a direct result of the increases in discharge of Tc-99 from the Sellafield reprocessing site. During the period of 1996 to 1998, the mean committed effective doses to Irish typical and heavy seafood consumers due to Te-99 were $0.061 \mu Sv (0.0061 \text{ mrem})$ to $0.24 \mu Sv (0.024 \text{ mrem})$ respectively. Technetium-99 emanates from the Enhanced Actinide Removal Plant at Sellafield which removes actinides but is ineffective at removing Tc-99 ("Technetium-99 in the Irish marine environment," Smith, et al. 2001). In a study by the International Atomic Energy Agency, it was reported that very mobile radionuclides such as technetium have a soil to plant transfer factor of 100 or greater. The soil to plant transfer factor (dimensionless) is defined as the ratio of the activity concentration of the radionuclide in the plant (Bq/kg) to that in the soil (Bq/kg). Furthermore, it was reported that technetium is very mobile in the soil and may be subject to considerable migration to deeper soil layers, (IAEA, Handbook of Parameter Values for the Prediction of Radionuclide Transfer in Terrestrial and Freshwater Environments).

Researchers have identified that redox conditions play an important part in the retardation of mobility of the pertechnetate species ("Assessing field-scale migration of radionuclides at the Nevada Test Site: 'mobile' species," Hu, et al. 2008; "Evidence of ⁹⁹Tc in Ural River sediments," Aarkrog, et al. 1997). Capitalizing upon the redox conditions and using Sn(II)apatite, further work has demonstrated that pertechnetate is reduced to the non-mobile TcO₂ species. It was also demonstrated that technetium-loaded Sn(II)apatite achieves a leachability index in Cast Stone of 12.8 (ANSI/ANS-16.1-2003, Measurement of the Leachability of Solidified Low-Level Radioactive Wastes by a Short-term Test Procedure) as reported in RPP-RPT-39195, Assessment of Technetium Leachability in Cement-Stabilized Basin 43 Groundwater Brine. The mechanism appears to be an exchange with the phosphate group in the apatite molecule. It has been reported that the apatite lattice is very tolerant to substitutions (Apatite Structures, Elliott, et al., 2002; "The properties and structure of Ca₁₀(PO₄)₆(OH)₂; its relation to tin(II)apatite," McConnell and Foreman, 1966).

This study is part of the technetium management initiative to provide data for the safe handling and disposition of technetium in Hanford tank waste treatment. To that end, the objective of this study was to challenge Sn(II)apatite against double-shell tank 241-AN-105 (AN-105) simulant spiked with pertechnetate (TcO₄).

2.0 MATERIALS AND METHODS

2.1 SIMULANT

Envelope A (also known as Double-Shell Slurry Feed and Double-Shell Slurry) was chosen because it is an alkaline ([OH] > 1 M), high sodium (>8 M) supernate. The AN-105 supernate recipe reported in WSRC-TR-2000-00338, Hanford Waste Simulants Created to Support the Research and Development on the River Protection Project – Waste Treatment Plant, was formulated and spiked with 15 mg/L of Tc-99. Table 1 shows the simulant recipe.

The simulant was formulated following the directions of Dr. Dan Herting, Process Chemistry, Washington River Protection Solutions LLC. First, all of the acid nitrate salts were mixed in a small portion of de-ionized (DI) water and set aside for later addition. Next, the aluminum source was dissolved; sodium aluminate was used as it dissolves quickly in 60 to 70 °C NaOH. After the sodium aluminate had dissolved, the temperature was maintained at 40 to 60 °C, and the remaining salts were added beginning with those which dissolve more slowly. Sodium nitrate and sodium nitrite were added last. The order of addition is presented in Table 2. If the simulant were to be formulated with the organic component, then acidic organics such as oxalic acid would be added with the acid salts, while sodium oxalate would be added with sodium nitrate. The simulant presented a very small amount of solids after 24 hours and was filtered using a 0.45 µm PVDF filter.

Table 1. Tank 241-AN-105 Double-Shell Tank Simulant Chemical Makeup (1 L Batch).

| Reagent | Formula | g/L |
|-----------------------|--|--------|
| Boric Acid | H ₃ BO ₃ | 0.292 |
| Cadmium Nitrate | Cd(NO ₃) ₂ •4H2O | 0.009 |
| Calcium Nitrate | Ca(NO ₃) ₂ •4H2O | 0.236 |
| Cesium Nitrate | CsNO ₃ | 0.024 |
| Lead Nitrate | $Pb(NO_3)_2$ | 0.085 |
| Magnesium Nitrate | Mg(NO ₃) ₂ •6H ₂ O | 0.057 |
| Potassium Nitrate | KNO ₃ | 19.221 |
| Silver Nitrate | AgNO ₃ | 0.026 |
| Zinc Nitrate | Zn(NO ₃) ₂ •6H ₂ O | 0.046 |
| Glycolic Acid | HOCH₂CHOOH, 70 WT% | 1.665 |
| Sodium Chloride | NaCl | 14.984 |
| Sodium Fluoride | NaF | 0.420 |
| Sodium Chromate | Na ₂ CrO ₄ | 4.205 |
| Sodium Sulfate | Na_2SO_4 | 1.140 |
| Potassium Molybdate | K ₂ MoO ₄ | 0.204 |
| Ammonium Acetate | CH₂COONH₄ | 0.513 |
| Aluminum Trihydroxide | Al(OH) ₃ | 114.77 |
| Sodium Hydroxide | NaOH | 196.68 |
| Selenium Dioxide | SeO ₂ | 0.001 |
| Sodium Metasilicate | Na ₂ SiO ₃ ●9H ₂ O | 2.135 |
| Sodium Acetate | NaCH₃COO•3H₂O | 3.865 |
| Sodium Formate | HCOONa | 4.351 |
| Sodium Oxalate | $Na_2C_2O_4$ | 0.929 |
| Sodium Phosphate | Na ₃ PO ₄ •12H ₂ O | 2.281 |
| Sodium Carbonate | Na ₂ CO ₃ | 22.149 |
| Sodium Nitrate | NaNO ₃ | 209.70 |
| Sodium Nitrite | NaNO ₂ | 166.48 |
| Water | H ₂ O | 669.37 |

Table 2. Preparation of AN-105 Simulant without Organics for 2 Liters.

| STEP 1 | | | | | | | |
|---|--|-------------------|--|--|--|--|--|
| In a 2000 mL Volumetric Flask add | Form ula | g/2L | | | | | |
| Water | | 400 | | | | | |
| Then add the following compounds: | | | | | | | |
| Boric Acid | H_3BO_3 | 0.584 | | | | | |
| Cadmium Nitrate | Cd(NO ₃) ₂ .4H ₂ O | 0.018 | | | | | |
| Calcium Nitrate | $Ca(NO_3)_2.4H_2O$ | 0.472 | | | | | |
| Lead Nitrate | Pb(NO ₃) ₂ | 0.17 | | | | | |
| Magnesium Nitrate | Mg(NO ₃) ₂ .6H ₂ O | 0.114 | | | | | |
| Potassium Nitrate | KNO ₃ | 38.442 | | | | | |
| Silver Nitrate | AgNO ₃ | 0.052 | | | | | |
| Zinc Nitrate | Zn(NO ₃) ₂ .6H ₂ O | 0.092 | | | | | |
| Sodium Chloride | NaCl | 29.968 | | | | | |
| Sodium Fluoride | NaF | 0.84 | | | | | |
| Sodium Chromate | Na ₂ CrO ₄ | 8.41 | | | | | |
| Sodium Sulfate | Na ₂ SO ₄ | 2.28 | | | | | |
| Potassium Molybdate | K ₂ MoO ₄ | 0.408 | | | | | |
| Mix thoroughly. | | | | | | | |
| STEP 2 | | • | | | | | |
| Mix the following in a separate container: | | | | | | | |
| Sodium Aluminate | Na ₂ OAl ₂ O ₃ .3H ₂ O | 320.77 | | | | | |
| Sodium Hydroxide | NaOH | 275.66 | | | | | |
| Selenium Dioxide | SeO ₂ | 0.002 | | | | | |
| Sodium Meta Silicate | Na ₂ SiO ₃ .5H ₂ O | 3.188 | | | | | |
| Sodium Phosphate | Na ₃ PO ₄ .12H ₂ O | 4.562 | | | | | |
| Water | | 600 | | | | | |
| Mix thoroughly, then add this solution to the volumetric flask. | | | | | | | |
| STEP 3 | 1. | | | | | | |
| Add to the volumetric flask: | Formula | | | | | | |
| Sodium Carbonate | Na ₂ CO ₃ | 44.298 | | | | | |
| Mix thoroughly. | | 02040000000000000 | | | | | |
| Add: | | | | | | | |
| Sodium Nitrate | NaNO ₃ | 419.4 | | | | | |
| Sodium Nitrite | NaNO ₂ | 332.96 | | | | | |
| Technetium | | | | | | | |
| Mix thoroughly. | | | | | | | |
| Add water to the 2000ml mark. | | | | | | | |

2.2 PERTECHNETATE

Pertechnetate was obtained as ammonium pertechnetate from the Oak Ridge High Flux Isotope Reactor. The material was solubilized in DI water, and appropriate dilutions were carried out and confirmed using a PerkinElmer^{®2} Elan DRC-e model inductively coupled plasma/mass spectrometer (ICP/MS).

For testing the concentration of pertechnetate remaining in the liquid after reduction by the Sn(II)apatite, a standard curve was generated using a Ludlum Model 2929 dual scaler, Figure 1. The standard curve was generated by comparing the 5-minute averaged and background-corrected counts to the analyses obtained using the ICP.

For the resin test, a sample of 200 μ L of resin bed effluent at progressive bed volumes (BV) was pipetted onto a smear pad (Hi-Q Environmental Products Company, part number FP1441-20), allowed to dry, and subjected to a 5-minute count. The average count over the 5 minutes was background corrected and compared to the standard curve in Figure 1 to determine the concentration of pertechnetate.

Figure 1. Calibration Curve using Ludlum Model 2929.

cpm vs 99Tc in simulant

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² PerkinElmer is a registered trademark of PerkinElmer, Inc., Wellesley, Massachusetts.

2.3 Sn(II)APATITE SYNTHESIS

Sn(II) apatite was synthesized using a ChemGlass ^{®3} 2-L reactor, as shown in Figure 2. One liter of DI water was added to the reactor and heated to boiling to eliminate as much carbon dioxide as possible. According to McConnell and Foreman (1966) "carbon dioxide substitution for phosphate will take place unless great care is exercised to exclude carbon dioxide from all reagents including the water" during the preparation of apatite. After several minutes of boiling, the heat was reduced to 37 °C and high purity nitrogen gas was sparged into the water. Three milliters of hydrazine was added after the temperature reached 37 °C for reducing conditions.

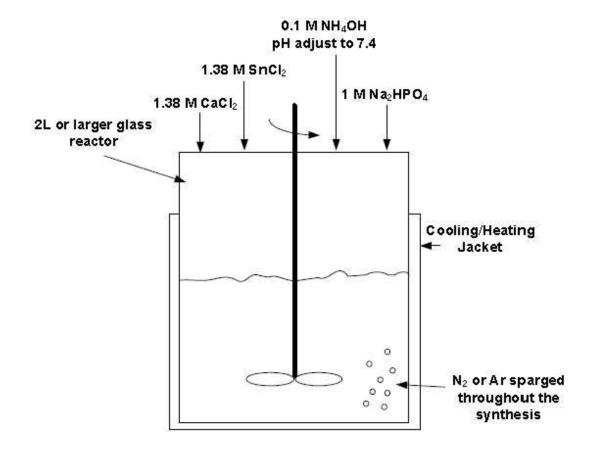


Figure 2. Bench Set-up for Synthesis of Sn(II) apatite.

³ ChemGlass is a registered trademark of ChemGlass, Inc., Vineland, New Jersey.

The procedure to synthesize Sn(II)apatite is as follows:

Note: The Sn(II) must be kept from oxidizing during the synthesis. This is accomplished by keeping all oxygen out of the system and/or adding a reducing agent (3 mL of hydrazine) to the SnCl₂ reagent solution and the initial DI H₂O in the reactor vessel.

- 1. Bring the water (1 L) in the reactor to a boil and cool to 37 °C while sparging with N₂ or Ar gas. Add the reducing agent.
- 2. Prepare 250 mL of 1.0M Na₂HPO₄ solution and adjust the pH to 7.4 with NH₄OH. Purge any air from the flask.
- 3. Prepare 250mL of 1.38 M CaCl₂ solution and adjust the pH to 7.4 with NH₄OH. Purge any air from the flask.
- 4. Prepare the SnCl₂ solution by adding 1 mL of hydrazine to 250 mL of DI, degassed water, and then add the SnCl₂ to make a 0.4 M solution. Purge any air space in the vessel with N₂ or Ar and seal the vessel. Do not adjust the pH.
- 5. While maintaining the reactor at 37 °C, slowly add the reagents at the flowrate of approximately 1 mL/min., all the while vigorously stirring and bubbling N₂ or Ar through the solution.
- 6. The pH of the solution must be maintained at approximately 7.4 ± 0.2 . The entire first phase of the procedure takes about 6 hours to complete.
- 7. After all reagents have been added, keep stirring the mixture and bubbling in N₂ or Ar overnight, maintaining the temperature at 37 °C and the pH at 7.4 at all times. For a more crystalline material, let it set for additional time, 2-3 days to allow Ostwald ripening.
- 8. Filter the Sn(II)apatite using a Buchner funnel and 0.65μm filter paper. Repulp the Sn(II)apatite and filter it two more times. Place the product apatite into a Pyrex^{®4} vial and dry for 24 hrs at 50 °C under a constant flow blanket of dry, high purity nitrogen. (If the material is placed in an oven to dry, the Sn(II) will oxidize to Sn(IV).)

Upon completion of this procedure, the Sn(II)apatite formed large white aggregates as shown in Figure 3. In order to achieve more surface area for use in the contact experiments, the Sn(II)apatite was placed in liquid nitrogen to minimize oxidation of the tin and ground to a fine powder using a mortar and pestle.

⁴ Pyrex is a registered trademark of Corning Glass Works Corporation, Corning, New York.

2.4 CHALLENGES TO Sn(II)APATITE

Initially, the main interest in the Sn(II)apatite was to reduce and sequester pertechnetate from a tank waste simulant of high pH and high ionic strength. However, the Sn(II)apatite may also have value in the reduction and sequestering of pertechnetate in other less aggressive media. To that end, the Sn(II)apatite was challenged across the pH range with varying molarities of sodium in the AN-105 simulant for the high pH range, as well as with DI water and nitric acid spiked with pertechnetate for the lower pH ranges.

3.0 RESULTS AND DISCUSSION

3.1 Sn(II)APATITE

Figure 3 shows the product derived from the synthesis description in Section 2.3.

Figure 3. Sn(II)apatite on a Scanning Electron Microscope Mount. (Mount is 1 cm diameter.)



Figure 4 shows a secondary electron image with electron dispersive spectrometry (EDS) spectrum indicating the relative intensities of the identified elements.

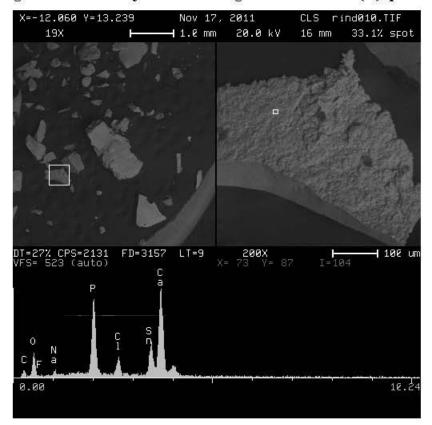


Figure 4. Secondary Electron Image with EDS of Sn(II)apatite.

An X-ray diffraction (XRD) scan is presented in Figure 5. The XRD pattern indicates the presence of a poorly crystallized hydroxyapatite, but does not indicate the presence of either a crystalline Sn(II) or Sn(IV) compound. It is known that poorly crystallized apatite has a higher solubility and is much more reactive than highly crystalline apatite. These results are consistent with the rapid reduction and immobilization of technetium by this material.

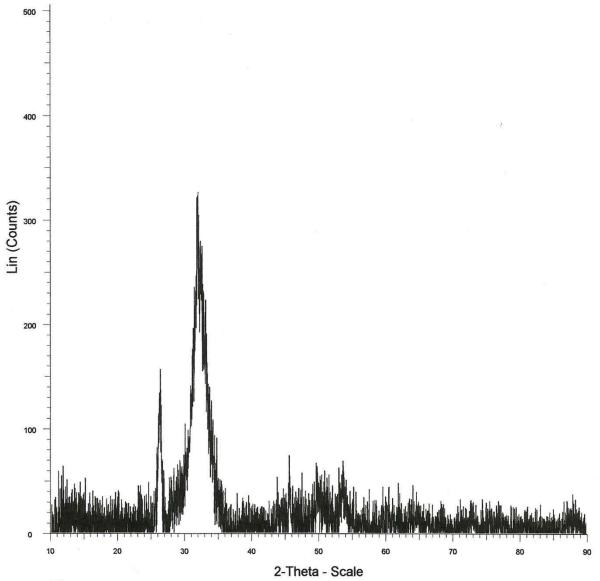


Figure 5. X-ray Diffraction Pattern of the Sn(II)apatite Formulation.

MooreSnII-apatite - File: MooreSnII-apatite.raw - Type: 2Th/Th locked - Start: 10.000 ° - End: 90.000 ° - Step: 0.020 ° - Step time: 10. s - Temp.: 25 °C Operations: Background 1.000,1.000 | Import

3.2 DISTRIBUTION COEFFICIENTS

The $Sn(\Pi)$ apatite was initially challenged with the AN-105 simulant. In order to determine the range of usability in the field, the $Sn(\Pi)$ apatite was challenged against a range of pH and sodium molarities. Included in the challenge was DI water (spiked with pertechnetate). Table 2 shows the results of the distribution coefficients (K_d) as a function of pH. The challenge media from

AN-105 simulant was made from dilutions of the initial 10 M Na simulant. The dilutions were carried out using Milli-Q^{®5} water with no visible precipitate formed. The pHs reported in Table 3 are measured values, and Appendix A presents the data from which the distribution coefficients were derived.

The K_d was determined using Equation 1 (*Ion Exchange*, Helfferich 1962):

$$K_d = [mass in the solid phase]/[mass in liquid phase]*V_s/m_e$$
 (1)

Where:

K_d = distribution coefficient
 V_s = volume of the solution

m_e = mass of the sorbent (dry weight)

Table 3. Distribution Coefficients as a Function of Sodium Molarity and pH.

| Challenge Media | Initial Tc-99 Concentration (mg/L) | Distribution Coefficient, K _d mL/g | рН |
|-------------------------|--|--|------|
| 10 M Na | 15.2 | 36 | >14 |
| 1.25 M Na | 17.1 | 68 | 13.3 |
| 0.125 M Na | 17.1 | 703 | 12.5 |
| 0.0125 M Na | 17.1 | 65,669 | 11.4 |
| 0.00125 M Na | 17.1 | 170,900ª | 10.2 |
| 0.000125 M Na | 17.1 | 170,900ª | 8.5 |
| DI Water (spiked) | 17.1 | 170,900° | 2.5 |
| 0.05 M HNO ₃ | 17.1 | 6,059 | 1.3 |
| 0.1 M HNO ₃ | 17.1 | 237 | 1 |
| 1.0 M HNO ₃ | 17.1 | 18 | 0.1 |

 $^{^{}a}$ The results were below detection of the instrument. Therefore, the lower detection limit was used to calculate the K_{d}

As indicated in the above table, the Sn(II)apatite imparts an impressive distribution coefficient against pertechnetate within a pH range of $1 \le pH \le 12$. However, when compared to ion exchange sorbents such as Purolite A530E which achieves a distribution coefficient of ~900 in a 10 M sodium AN-105 simulant (LAB-RPT-12-00002, Laboratory Report on the Removal of Pertechnetate from Tank 241-AN-105 Simulant using Purolite A530E), the Sn(II)apatite does not perform as well in the higher alkalinity ranges.

3.3 NITRIC ACID LEACH TESTS

In order to ascertain how well the Sn(II)apatite protected the TcO₂ from re-oxidation to the more stable and water-soluble pertechnetate species, a series of nitric acid washes was carried out. A

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⁵ Milli-Q is a registered trademark of the Millipore Corporation, Billerica, Massachusetts.

⁶ Purolite is a registered trademark of Brotech Corporation, Bala Cynwyd, Pennsylvania.

mass of 200 mg of Sn(II)apatite was loaded with 0.311 mg of Tc-99. The Sn(II)apatite containing TcO₂ was mixed with the molarities of nitric acid (as indicated in Table 3), gently shaken for 1 minute, and filtered using a syringe filter; the filtrate was then analyzed for technetium, using an ICP-MS. The process was repeated for a total of two washes. Table 4 presents the results of the test.

Table 4. Weight Percent Technetium Lost in Nitric Acid Washes.

| | Tc-99 Leached into Filtrate (wt%) | | | | |
|-------------------------|-----------------------------------|-----------------------------|--|--|--|
| Solution | First Wash | Second Wash | | | |
| 0.01 M HNO ₃ | Non Detect | Non Detect | | | |
| 0.05 M HNO ₃ | 0.52 | 0.33 | | | |
| 0.1 M HNO ₃ | 0.24 | 0.19 | | | |
| 1 M HNO ₃ | 0.31 | 50.0 (after a 72-hour soak) | | | |

As can be seen from the above table, the apatite-technetium complex is stable against a robust oxidation attack. Only after leaving the loaded Sn(II)apatite sample in contact with 1 M nitric acid for 3 days was a considerable amount of Tc-99 (50 weight per cent) released. Due to budget and time constraints, the lower nitric acid molarities were not tested at longer times, and therefore a release rate cannot be determined. The test does indicate that Tc-99 is chemisorbed rather than physisorbed.

3.4 WATER COLUMN LEACH TESTS

The next test carried out was to ascertain whether or not the apatite-technetium complex would be subjected to releasing technetium if exposed to a more "environmentally friendly" oxidation. For the water leach test, 0.342 mg of technetium was captured by 200 mg of Sn(II)apatite, placed in a 200-mL graduated cylinder, and continually sparged with air. The results are presented in Table 5.

Table 5. Water Leach Test.

| Exposure Time | Dissolved Oxygen | Technetium Concentration |
|---------------|------------------|--------------------------|
| | (mg/L) | (mg/L) ^a |
| 2 hours | 8.7 | < 0.01 |
| 24 hours | 8.6 | < 0.01 |
| 1 week | 8.6 | < 0.01 |
| 2 weeks | 8.4 | <0.01 |
| 3 weeks | 8.6 | < 0.01 |
| 4 weeks | 8.4 | < 0.01 |
| 5 weeks | 8.4 | < 0.01 |
| 6 weeks | 8.6 | < 0.01 |

^aActivity determined by Ludlum and recalculated to mg/L

The data from Table 5 indicates the sequestered technetium is protected from re-oxidation from the technetium dioxide to the pertechnetate species in an oxygenated water column.

3.5 PROPOSED SEQUESTRATION MECHANISM

In order to gain insight into the reactions associated with the technetium retention by Sn(II)apatite, pertechnetate was reacted with Sn(II)apatite in DI water. After the reaction, the water was analyzed for phosphorous and calcium. The results indicate that there were 0.173 mmol of technetium taken up by the apatite, while 0.177 mmol of phosphorous and 0.308 mmol of calcium were released. The results are presented in Table 6.

| Amount used to Synthesize An(II)apatite M/L | Analyte in Solution | Filtrate from Milli-Q Water Leach of Sn(II) Apatite (mg/L) | Milli-Q Water mg/L by itself | Tc-99 Bearing Solution | Filtrate after Reaction of Sn(II)apatite with 17.1 mg/L Tc-99 Solution (mg/L) | Difference of Filtrates (mg/L) | Difference of Filtrates (mmol/L) |
|--|---------------------------|---|---------------------------------------|------------------------------|---|--------------------------------------|--|
| 1 | P | 0.216 | 0.042 | 0 | 5.754 | 5.496 | 0.177 |
| 1.38 | Ca | 30.756 | 0.103 | 0 | 43.194 | 12.335 | 0.308 |
| 1.38 | Sn | 0.447 (ug/L) | ND | 0 | 0.465 (ug/L) | 0.018 (ug/L) | 1.52E-7 |
| NA ^a | Tc-99 | NA | NA | 17.1 | ND | 17.1 | 0.173 |

Table 6. Analyses of De-ionized Water Medium.

The calcium may be in excess in the control due to substitution of tin for calcium (see McConnell and Foreman, 1966). The calcium that appeared in the Sn(II)apatite-loaded Tc-99 water analysis may well be a calcium phosphate compound, which cannot be ruled out and it is beyond the present scope to ascertain the exact composition of the leaving analytes.

The more probable explanation is that the technetium dioxide substituted for phosphate. Elliott et al., (2002), reported that the apatite lattice is very tolerant of substitutions, vacancies, and solid solutions; the phosphate can be replaced by arsenate (AsO_4^{3-}), orthovanadate (VO_4^{3-}), silicate (SiO_4^{4-}), or carbonate (CO_3^{2-}).

The protection of reduced technetium in the Sn(II)apatite complex from re-oxidation by nitric acid and less robust oxygenated water indicates that there is actual incorporation into the crystal structure rather than a mechanism such as surface physisorption.

In order to truly answer the question of what mechanism occurs to sequester technetium dioxide and protect from reoxidation would involve *ab inito* quantum calculations involving van der Waals radii, electronegativity values (Pauling), and lattice forces, to name a few parameters. A possible place to begin would be the use of the Born-Oppenheimer Schrödinger equation. The Born-Oppenheimer Hamiltonian, giving total energy of the system, would allow calculations of the electron kinetic energy, nuclear attraction energy, electrical repulsion energy, and the nuclear repulsion energy. It is highly recommended that a mechanism be delineated to aid in the understanding of the protection that Sn(II)apatite will afford to the reoxidation of technetium dioxide to pertechnetate.

^aNA = Not Applicable

^b ND = Not Detected

4.0 CONCLUSIONS

From the results presented and discussed above, the Sn(II)apatite is not applicable to being used on direct Hanford tank waste at the high pH that it will encounter.

However, for diluted waste streams (pH between 2 and 11), it appears to be a robust candidate for sequestering Tc-99 from a liquid stream and immobilizing it in a solid crystal form.

The indications are that the Sn(II)apatite will lend itself to sequestering and inhibiting the reoxidation to the mobile pertechnetate species, thus keeping the radionuclide out of the environment. The Sn(II)apatite would be efficacious in the reduction and sequestration of pertechnetate in the following scenarios, for example:

- water elution from pertechnetate resins such as SuperLig® 639
- treatment of pertechnetate-containing waste streams from the Effluent Treatment Facility
- treatment of the off gas from the Waste Treatment Plant to capture technetium
- groundwater barrier to prevent pertechnetate mobility.

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APPENDIX A

Technetium Distribution Coefficient Data

LAB-RPT-12-00001 Rev. 0 Appendix A

| | Technetium Distribution Coefficient Data | | | | | | | | |
|--------------------|--|---------------|----------|----------|--------------------|---------------|--------|---------|--------|
| | Tc-99 Conc | Tc-99 Initial | Tc Final | Tc Final | Tc Conc in | Sn(II)apatite | Volume | Volume | Kd |
| Media ^a | mg/L | mg | mg/L | mg | Solid Phase | Mass, g,(dry) | mL | ${f L}$ | mL/g |
| 10M Na | 15.2 | 0.304 | 11.2 | 0.224 | 0.08 | 0.2 | 20 | 0.02 | 36 |
| 1.25M Na | 17.1 | 0.342 | 10.2 | 0.204 | 0.138 | 0.2 | 20 | 0.02 | 68 |
| 0.125M Na | 17.1 | 0.342 | 2.13 | 0.0426 | 0.2994 | 0.2 | 20 | 0.02 | 703 |
| 0.0125M Na | 17.1 | 0.342 | 0.026 | 0.00052 | 0.34148 | 0.2 | 20 | 0.02 | 65669 |
| 0.00125M Na | 17.1 | 0.342 | 0.01 | 0.0002 | 0.3418 | 0.2 | 20 | 0.02 | 170900 |
| 0.000125M Na | 17.1 | 0.342 | 0.01 | 0.0002 | 0.3418 | 0.2 | 20 | 0.02 | 170900 |
| DI water spiked | 17.1 | 0.342 | 0.01 | 0.0002 | 0.3418 | 0.2 | 20 | 0.02 | 170900 |
| 0.05M HNO3 | 17.1 | 0.342 | 0.278 | 0.0056 | 0.3364 | 0.2 | 20 | 0.02 | 6059 |
| 0.1 M HNO3 | 17.1 | 0.342 | 5.070 | 0.1014 | 0.2406 | 0.2 | 20 | 0.02 | 237 |
| 1.0 M HNO3 | 17.1 | 0.342 | 14.541 | 0.2908 | 0.0512 | 0.2 | 20 | 0.02 | 18 |

^aThe Media from 10 M Na to 0.000125 M Na is the spiked AN-105 simulant.

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